

WKRFLD

Change Over

Inline Filter

Welded Version

1. TECHNICAL SPECIFICATIONS

1.1 FILTER HOUSING

Construction

The filter housings are designed in accordance with international regulations. The two sections of the filter housing (each with bolt-on cover plates) are connected by means of a ball change-over valve with negative overlap and single lever operation (ball, segment) or hand-wheel (butterfly).

Standard equipment:

- connections for venting and draining
- connection for a clogging indicator
- pressure equalisation line
- bypass valve

1.2 FILTER ELEMENTS

WK-Hydraulic filter elements are validated and their quality is constantly monitored according to the following standards:

- ISO 2941, ISO 2942, ISO 2943, ISO 3724, ISO 3968, ISO 11170, ISO 16889

Number of filter elements

RFLD	Elements per side
130x	1x1300 R
132x	1x2600 R
250x	3x0850 R
252x	3x1700 R
400x	5x0850 R
402x	5x1700 R
520x	4x1300 R
522x	4x2600 R
650x	5x1300 R
652x	5x2600 R
780x	6x1300 R
782x	6x2600 R
1500x	10x1300 R
1502x	10x2600 R

Filter elements are available with the following pressure stability values:

Glass fiber (ON):	20 bar
Paper (P/HC):	10 bar
Stainl. st. wire mesh (W/HC):	20 bar
Stainless steel fibre (V):	30 bar
Absorbent glass fiber (AM):	10 bar



1.3 FILTER SPECIFICATIONS

Nominal pressure	16 bar (or 10 bar: depending on size and nominal bore)
Temperature range	-10 °C to +100 °C
Material of housing and cover plate	Welded steel: final digit of filter size 0 Stainl. steel 1.4571: final digit of filter size 3
Type of clogging indicator	VM (differential pressure measurement up to 210 bar operating pressure)
Pressure setting of the clogging indicator	2 bar (others on request)
Bypass cracking pressure	3 bar (others on request)

1.4 SEALS

NBR (=Perbunan)

1.5 MOUNTING

Inline filter

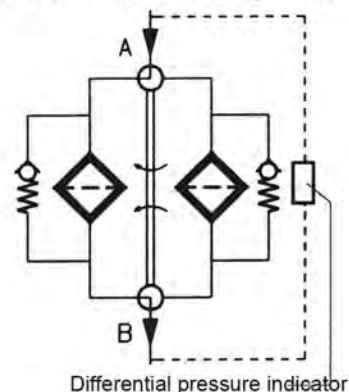
1.6 SPECIAL MODELS AND ACCESSORIES

- Orifice in the pressure equalisation line
- Drain and vent ports with ball valves or other shut-off valves
- Counter flanges available for all sizes
- Change-over valve lockable
- Venting line with sight gauges
- Flanges to DIN 2501 with O-ring seal
- Cover plate lifting device for sizes 4000

1.7 SPARE PARTS

See Original Spare Parts List

Symbol for hydraulic systems



Differential pressure indicator

2. MODEL CODE (also order example)**WKRFLD ON/PO 1300 C A K 10 D 1 X /-L24****2.1 COMPLETE FILTER****Filter type**

WKRFLD

Filter material

ON Glass fiber P/HC Paper
 AM Absorbent glass fiber W/HC Stainl. st. wire mesh
 V Stainless steel fibre

Size of filter or element

Welded steel: 1300, 1320, 2500, 2520, 4000, 4020, 5200, 5220, 6500, 6520, 7800, 7820, 15000, 15020
 Stainl. st. 1.4571: 1303, 1323, 2503, 2523, 4003, 4023, 5203, 5223, 6503, 6523, 7803, 7823, 15003, 15023

Operating pressure

C = 16 bar (other operating pressures on request)

Type of change-over

A One-part, ball All nominal bores except DN 200, 250, 300
 B Segment Nominal bores DN 200, 250
 C Butterfly Nominal bores DN 150, 200, 250, 300
 E Two-part, ball Nominal bore DN 200

Type and size of port

Steel, welded (●) - for lubrication applications; 1.4571 (★) - for emulsion applications (please contact Hydac Process Technology division)

Type	Port	Filter size							
		1300	1320	2500	4000	5200	6500	7800	15000
		1303	1323	2503	4003	5203	6503	7803	15003
				2520	4020	5220	6520	7820	15020
				2523	4023	5223	6523	7823	15023
K	SAE DN 40	●★	●★						
L	SAE DN 50	●★	●★	●★					
M	SAE DN 65	●★	●★	●★					
S	SAE/DIN DN 80	●★	●★	●★	●★	●★	●★		
T	SAE/DIN DN 100	●★	●★	●★	●★	●★	●★	●★	
U	DIN DN 125	●★	●★	●★	●★	●★	●★	●★	
V	DIN DN 150			●★	●★	●★	●★	●★	
W	DIN DN 200				●★	●★	●★	●★	●★
X	DIN DN 250					●★	●★	●★	●★
Y	DIN DN 300								●★

Other nominal bores on request

Filtration rating in µm

ON: 1, 3, 5, 10, 15, 20 P/HC: 10, 20
 AM: 40 W/HC: 25, 50, 100, 200

Type of clogging indicator

Y plastic blanking plug in indicator port
 A steel blanking plug in indicator port
 B visual
 C electrical
 D visual and electrical

for other clogging indicators, see brochure no. 7.050.1/..

Type code

1

Modification number

X the latest version is always supplied

Supplementary details

B special cracking pressure (e.g. B1 = 1 bar)
 DE differential pressure measurement across element
 DH cover plate lifting device
 KB without bypass valve
 L... light with appropriate voltage (24V, 48V, 110V, 220V)
 LED 2 light emitting diodes up to 24 Volt
 OR O-ring groove on the DIN flange (inlet, outlet) to Rexroth standard AB22-04
 RE sealing strip E on the flange (inlet, outlet): surface finish 3,6 µm

only for clogging indicators type "D"
 - ball change-over, up to 150 nominal bore
 - segment change-over, nominal bores CBV, CBW, CBX
 - butterfly change-over all nominal bores

SB pressure equalisation line (SB2 = with 2mm orifice)

V FPM seals

2.2 REPLACEMENT ELEMENT**0850 R 010 ON/PO /-V****Size**

0850, 1300, 1700, 2600

Type

R

Filtration rating in µm

ON: 001, 003, 005, 010, 015, 020 P/HC: 010, 020 AM: 040
 V: 003, 005, 010, 020 W/HC: 025, 050, 100, 200

Filter material

ON, V, W/HC, P/HC, AM

Supplementary details

V (for descriptions, see point 2.1)

3. FILTER CALCULATION / SIZING

The total pressure drop of a filter at a certain flow rate Q is the sum of the housing Δp and the element Δp and is calculated as follows:

$$\Delta p_{\text{total}} = \Delta p_{\text{housing}} + \Delta p_{\text{element}}$$

$$\Delta p_{\text{housing}} = (\text{see Point 3.1})$$

$$\Delta p_{\text{element}} = Q \cdot \frac{SK^*}{1000} \cdot \frac{\text{viscosity}}{30}$$

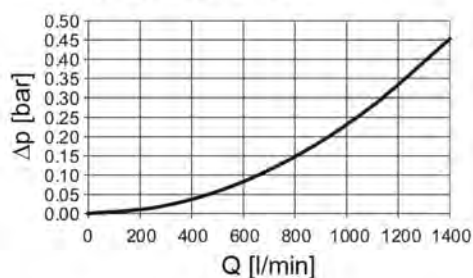
For ease of calculation, our Filter Sizing Program is available on request free of charge.

3.1 Δp - Q HOUSING CURVES BASED ON ISO 3968

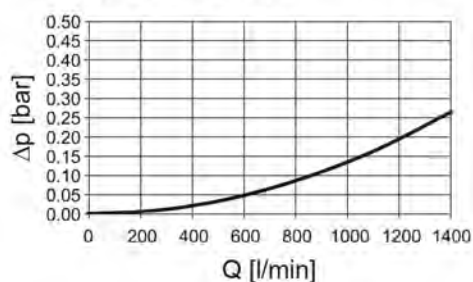
The housing curves apply to mineral oil with a density of 0.86 kg/dm^3 and a kinematic viscosity of $30 \text{ mm}^2/\text{s}$. In this case, the differential pressure changes proportionally to the density.

— with change-over valve

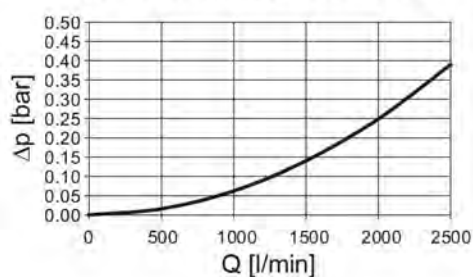
WKRFLD 1300, 1303



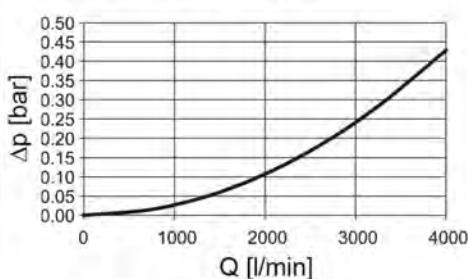
WKRFLD 1320, 1323



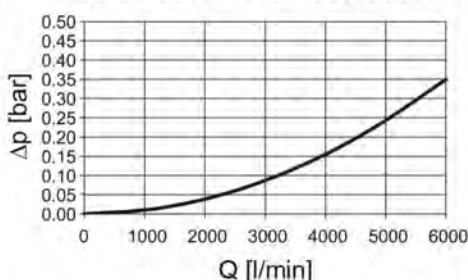
WKRFLD 2500, 2503, 2520, 2523



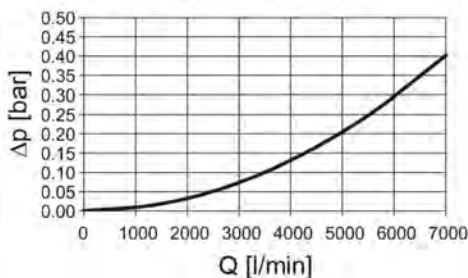
WKRFLD 4000, 4003, 4020, 4023



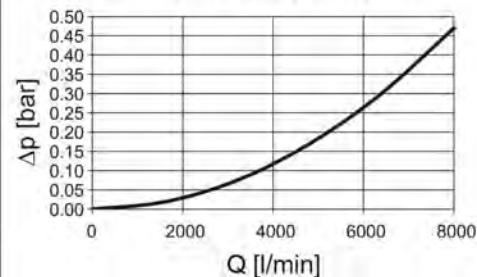
WKRFLD 5200, 5203, 5220, 5223



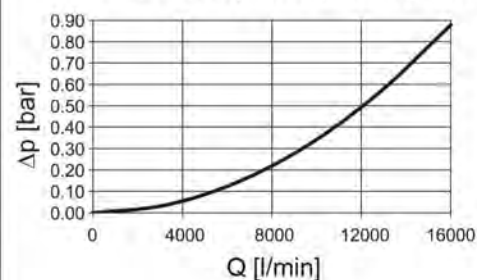
WKRFLD 6500, 6503, 6520, 6523



WKRFLD 7800, 7803, 7820, 7823



WKRFLD 15000, 15003, 15020, 15023



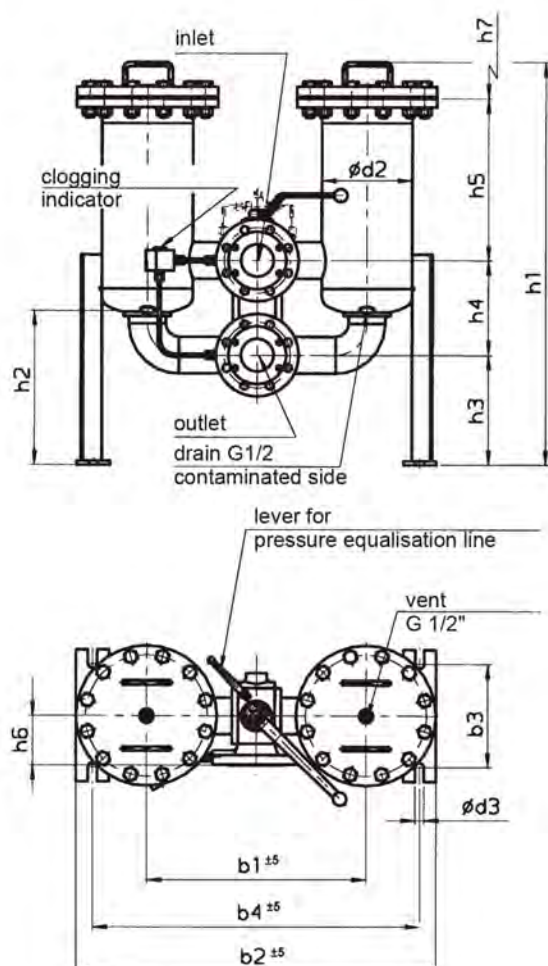
3.2 FILTER SPECIFICATIONS (TYPE OF CHANGE-OVER: A = BALL; B = SEGMENT; C = BUTTERFLY)

Filter type	Connection	Change-over	Volume of pressure chamber [l]	Weight [kg] including change-over valve and elements		
				A + E (ball)	B (segment)	C (butterfly)
1300, 1303	SAE DN 40	ball	2 x 22.0	105		
	SAE DN 50	ball	2 x 22.0	110		
	SAE DN 65	ball	2 x 22.0	115		
	SAE/DIN DN 80	ball	2 x 19.0	136		
	SAE/DIN DN 100	ball	2 x 19.0	150		
1320, 1323	SAE DN 40	ball	2 x 37.0	138		
	SAE DN 50	ball	2 x 37.0	143		
	SAE DN 65	ball	2 x 37.0	148		
	SAE/DIN DN 80	ball	2 x 34.0	169		
	SAE/DIN DN 100	ball	2 x 34.0	183		
	DIN DN 125	ball	2 x 45.0	209		
2500, 2503/ 2520, 2523	SAE DN 50	ball	2 x 34.0 / 2 x 54.0	144/174		
	SAE DN 65	ball	2 x 34.0 / 2 x 54.0	149/179		
	SAE/DIN DN 80	ball	2 x 37.0 / 2 x 57.0	170/200		
	SAE/DIN DN 100	ball	2 x 39.0 / 2 x 59.0	184/214		
	DIN DN 125	ball,	2 x 40.0 / 2 x 60.0	208/238		
	DIN DN 150	ball, butterfly	2 x 45.0 / 2 x 65.0	262/292		287/327
4000, 4003/ 4020, 4023	SAE/DIN DN 80	ball	2 x 63.0 / 2 x 96.0	210/270		
	SAE/DIN DN 100	ball	2 x 63.0 / 2 x 96.0	222/283		
	DIN DN 125	ball	2 x 74.0 / 2 x 109.0	246/307		
	DIN DN 150	ball, butterfly	2 x 75.0 / 2 x 110.0	292/352		313/373
	DIN DN 200	ball, segment, butterfly	2 x 83.0 / 2 x 118.0	507/567	262/504	393/453
5200, 5203/ 5220, 5223	SAE/DIN DN 80	ball	2 x 89.0 / 2 x 142.0	384/494		
	SAE/DIN DN 100	ball	2 x 90.0 / 2 x 143.0	398/507		
	DIN DN 125	ball	2 x 104.0 / 2 x 157.0	422/532		
	DIN DN 150	ball, butterfly	2 x 106.0 / 2 x 159.0	476/586		503/614
	DIN DN 200	ball, segment, butterfly	2 x 110.0 / 2 x 162.0	691/801	646/756	596/706
	DIN DN 250	segment, butterfly	2 x 128.0 / 2 x 180.0		890/1000	956/1118
6500, 6503/ 6520, 6523	SAE/DIN DN 100	ball	2 x 161.0 / 2 x 246.0	628/782		
	DIN DN 125	ball	2 x 162.0 / 2 x 247.0	652/806		
	DIN DN 150	ball, butterfly	2 x 163.0 / 2 x 248.0	706/868		738/901
	DIN DN 200	ball, segment, butterfly	2 x 190.0 / 2 x 275.0	921/1083	877/1039	826/988
	DIN DN 250	segment, butterfly	2 x 194.0 / 2 x 279.0		1121/1282	956/1118
7800, 7803/ 7820, 7823	SAE/DIN DN 100	ball	2 x 161.0 / 2 x 246.0	636/798		
	DIN DN 125	ball	2 x 162.0 / 2 x 247.0	660/822		
	DIN DN 150	ball, butterfly	2 x 163.0 / 2 x 248.0	714/884		746/917
	DIN DN 200	ball, segment, butterfly	2 x 190.0 / 2 x 275.0	929/1099	885/1055	834/1004
	DIN DN 250	segment, butterfly	2 x 194.0 / 2 x 279.0		1129/1298	964/1134
15000, 15003/ 15020, 15023	DIN DN 200	ball, segment, butterfly	2 x 391.0 / 2 x 558.0		1210/1380	1143/1250
	DIN DN 250	segment, butterfly	2 x 397.0 / 2 x 564.0		1454/1623	1271/1379
	DIN DN 300	butterfly	2 x 433.0 / 2 x 600.0			1487/1547

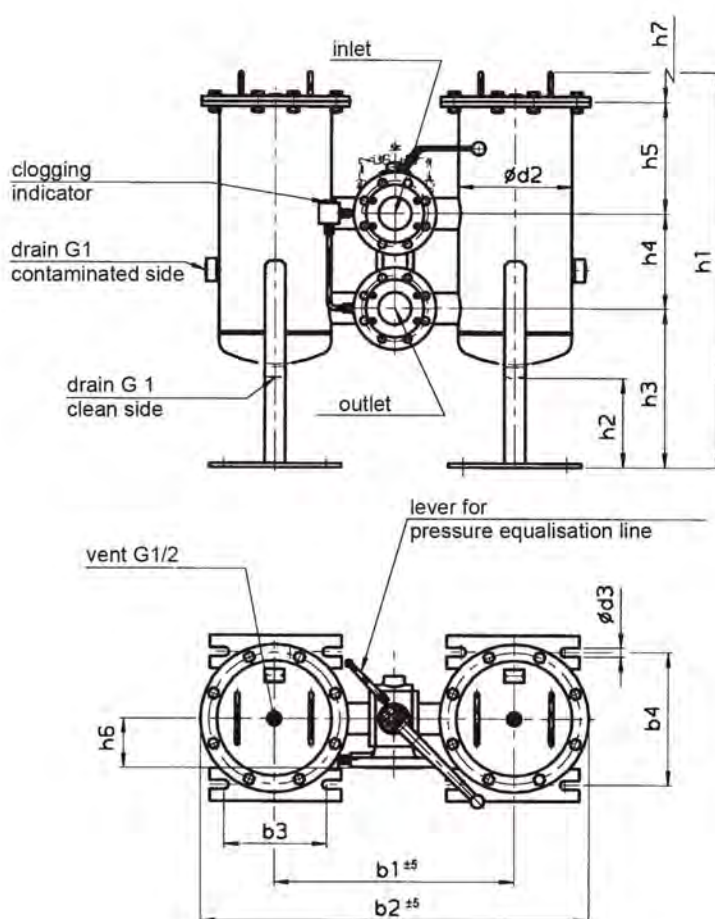
4. DIMENSIONS

4.1. WELDED FILTER SERIES - BALL VERSION WKRFLD 130x - 252x (CHANGE-OVER TYPE A)

WKRFLD 1300/1320



WKRFLD 2500/2520

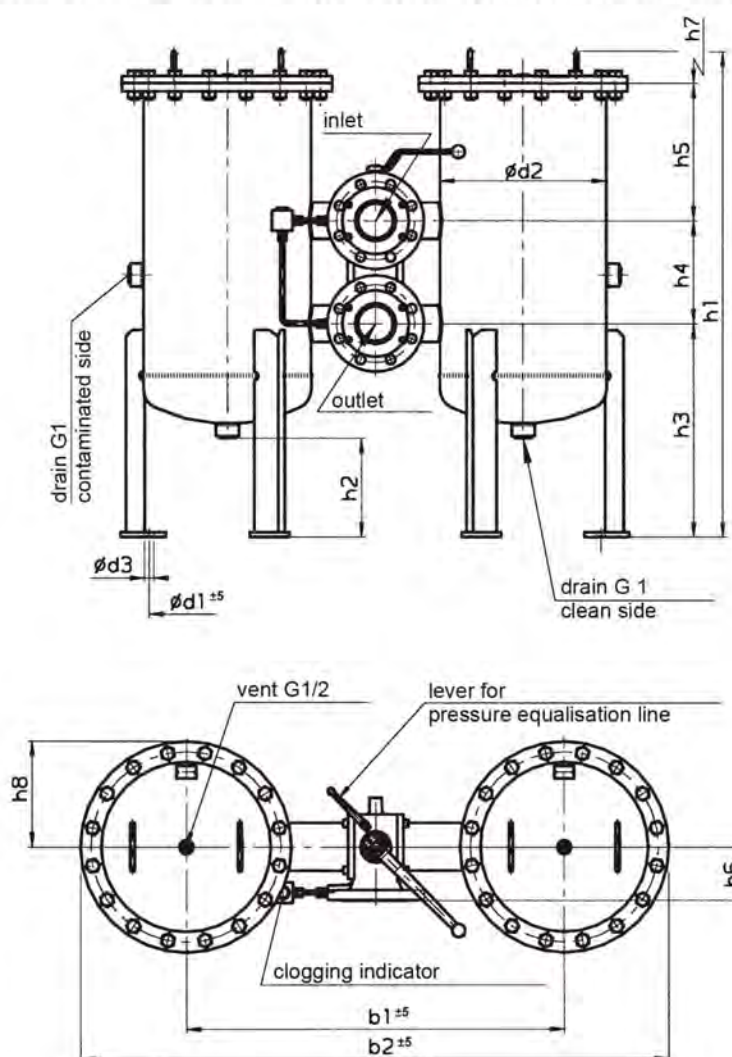


Dimensions in mm

Type	Flange connection ¹⁾	b ₁	b ₂	b ₃	b ₄	d ₂	d ₃	h ₁	h ₂	h ₃	h ₄	h ₅	h ₆	h ₇
WKRFLD 1300/1320	SAE DN 40	495	835	250	755	220	22	970/1410	205	335	95	460/900	92	500/940
	SAE DN 50	506	846	250	766	220	22	970/1410	210	328	110	452/892	102	500/940
	SAE DN 65	506	846	250	766	220	22	970/1410	210	328	110	452/892	167	500/940
	SAE/DIN DN 80	530	870	250	790	220	22	970/1410	370	260	230	400/840	120	500/940
WKRFLD 1320	SAE/DIN DN 100	588	926	250	846	220	22	970/1410	375	266	250	374/814	130	500/940
	DIN DN 125	603	943	250	863	220	22	1536	190	385	300	765	188	940
WKRFLD 2500/2520	SAE DN 50	548	908	250	312	273	22	940/1330	220	383	110	378/768	102	420/810
	SAE DN 65	548	908	250	312	273	22	940/1330	220	383	110	378/768	167	420/810
	SAE/DIN DN 80	572	932	250	312	273	22	990/1380	220	408	230	280/670	120	420/810
	SAE/DIN DN 100	588	948	250	312	273	22	990/1380	220	408	250	260/650	130	420/810
	DIN DN 125	589	949	250	312	273	22	1050/1440	220	438	300	240/630	188	420/810
	DIN DN 150	641	1001	250	312	273	22	1050/1440	220	438	300	240/630	190	420/810

¹⁾ Flange connection to SAE J 518 C (standard pressure series 3000 psi)
DIN flange connection to DIN EN ISO 1092, PN25/40 up to DN100 and
PN 16 from DN125 (with sealing strip, flange shape B)

4.2. WELDED FILTER SERIES - BALL VERSION WKRFLD 400x - 1502x (CHANGE-OVER TYPE A + E)

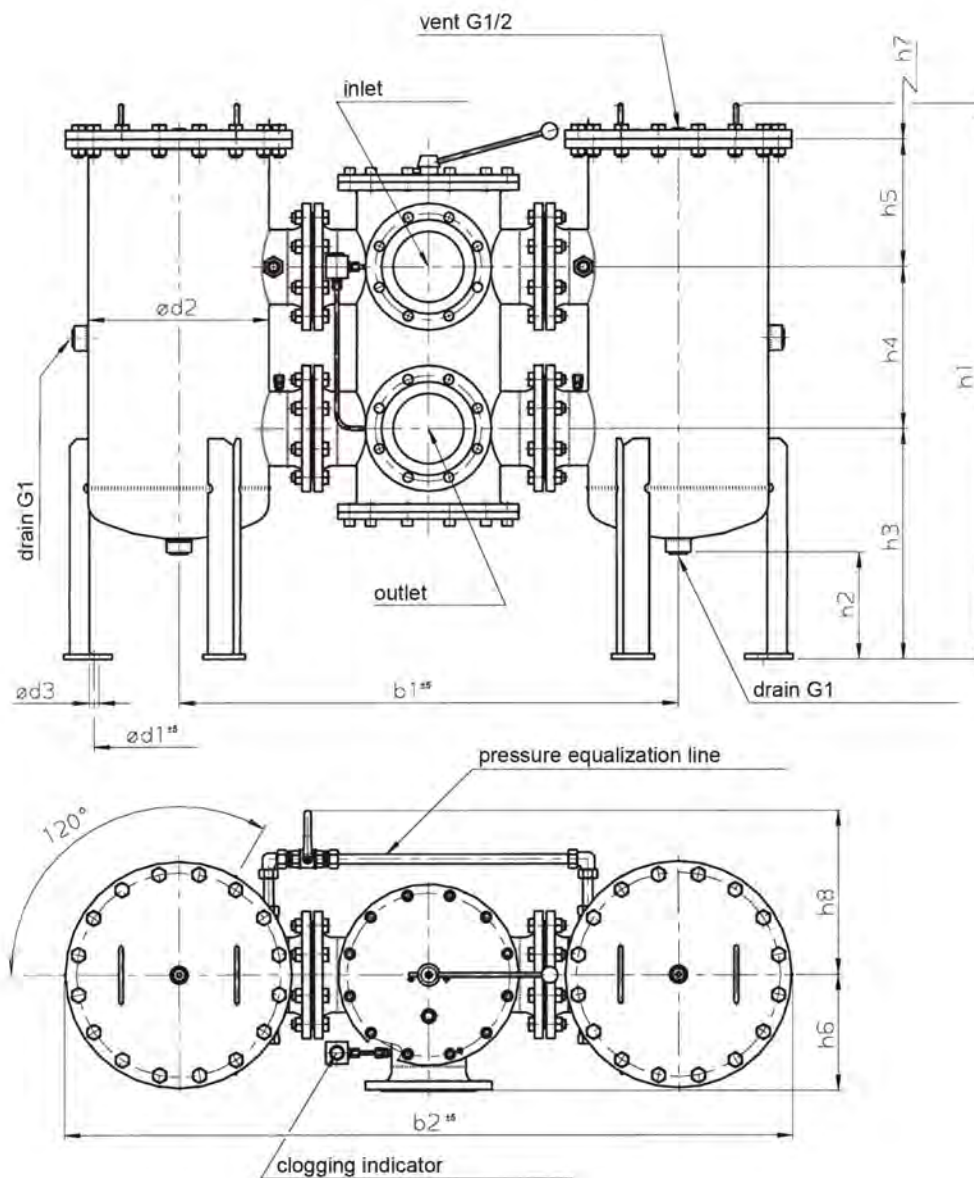


Dimensions in mm

Type	Flange connection ¹⁾	b ₁	b ₂	d ₁	d ₂	d ₃	h ₁	h ₂	h ₃	h ₄	h ₅	h ₆	h ₇	h ₈
WKRFLD 4000/4020	SAE/DIN DN 80	688	1152	330	356	22	1080/1470	260	475	230	295/685	120	420/810	230
	SAE/DIN DN 100	704	1164	330	356	22	1080/1470	260	475	250	275/665	130	420/810	230
	DIN DN 125	723	1183	330	356	22	1170/1560	260	525	300	265/645	188	420/810	230
	DIN DN 150	775	1240	330	356	22	1170/1560	260	525	300	265/645	190	420/810	230
	DIN DN 200	884	1349	330	356	22	1205/1585	260	525	500	215/480	270	420/810	230
WKRFLD 5200/5220	SAE/DIN DN 80	728	1244	380	406	22	1144/1584	250	465	230	371/811	120	500/940	255
	SAE/DIN DN 100	744	1260	380	406	22	1144/1584	250	465	250	351/791	130	500/940	255
	DIN DN 125	763	1275	380	406	22	1256/1696	250	525	300	351/791	188	500/940	255
	DIN DN 150	815	1330	380	406	22	1256/1696	250	525	300	351/791	190	500/940	255
	DIN DN 200	924	1439	380	406	22	1365/1696	250	525	500	260/591	270	500/940	255
WKRFLD 6500/6520	SAE/DIN DN 100	1024	1644	480	508	22	1260/1700	260	540	250	390/830	130	500/940	310
	DIN DN 125	863	1483	480	508	22	1260/1700	260	540	300	340/780	188	500/940	310
	DIN DN 150	915	1535	480	508	22	1260/1700	260	540	300	340/780	190	500/940	310
	DIN DN 200	1024	1644	480	508	22	1440/1830	265	600	500	260/640	270	500/940	310
WKRFLD 7800/7820	SAE/DIN DN 100	1024	1644	480	508	22	1260/1700	260	540	250	390/830	130	500/940	310
	DIN DN 125	863	1483	480	508	22	1260/1700	260	540	300	340/780	188	500/940	310
	DIN DN 150	915	1535	480	508	22	1260/1700	260	540	300	340/780	190	500/940	310
	DIN DN 200	1024	1644	480	508	22	1440/1830	265	600	500	260/640	270	500/940	310
WKRFLD 15000/15020	DIN DN 200	1284	2114	690	711	22	1505/1895	260	655	500	260/700	270	500/940	415

¹⁾ DIN flange connection to DIN EN ISO 1092, PN25/40 up to DN100 and PN 16 from DN125 (with sealing strip, flange shape B)

4.3 WELDED FILTER SERIES - SEGMENT VERSION WKFLD 400x - 1502x (CHANGE-OVER TYPE B)



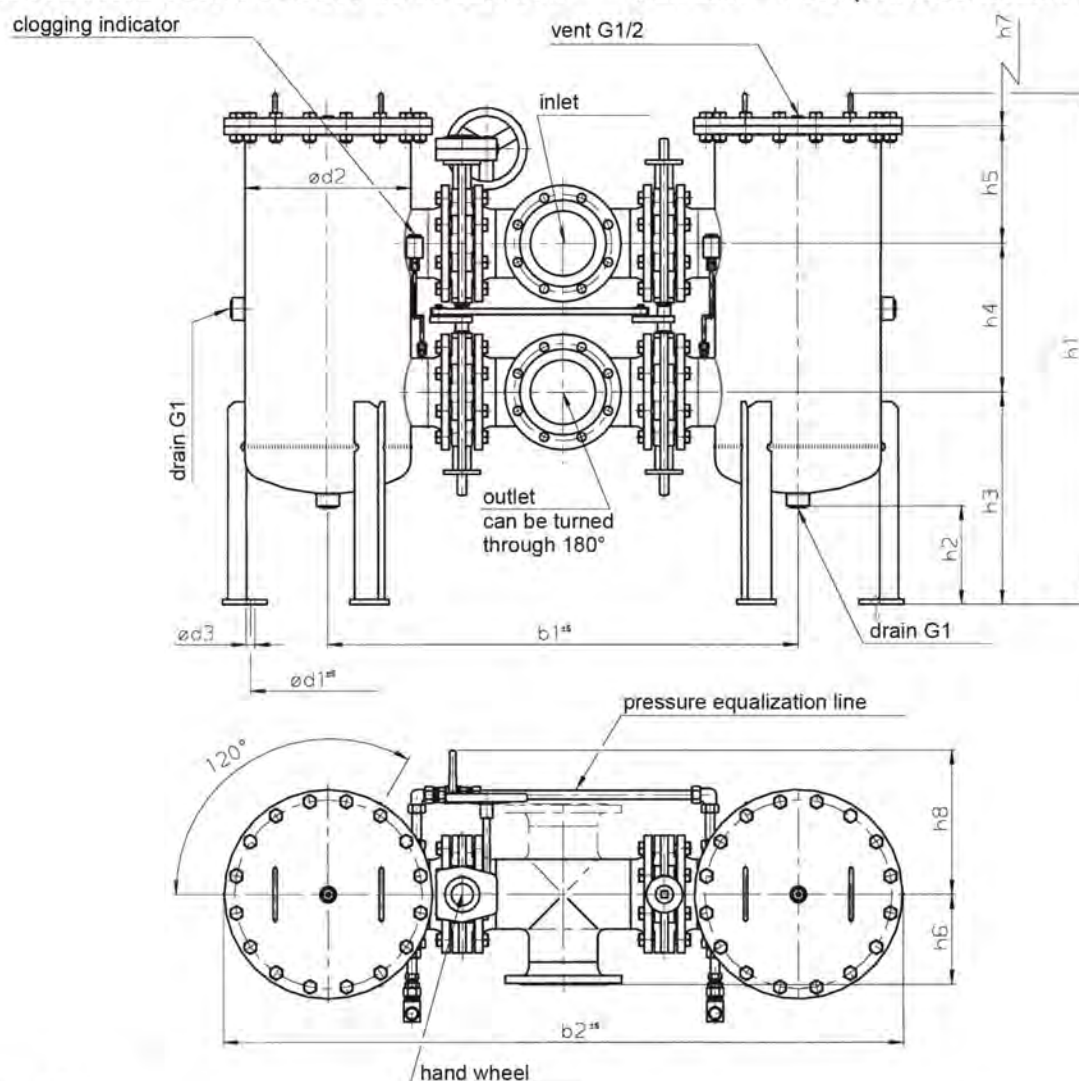
Dimensions in mm

Type	Flange connection ¹⁾	b ₁	b ₂	d ₁	d ₂	d ₃	h ₁	h ₂	h ₃	h ₄	h ₅	h ₆	h ₇	h ₈
WKFLD 4000/4020	DN 200	1124	1590	330	356	22	1250/1595	260	525	365	235/625	261	420/810	370
WKFLD 5200/5220	DN 200	1166	1680	380	406	22	1265/1705	250	525	365	286/726	261	500/940	370
WKFLD 6500/6520	DN 250	1312	1825	380	406	22	1324/1764	250	560	450	236/676	322	500/940	400
WKFLD 7800/7820	DN 200	1266	1886	480	508	22	1380/1820	260	600	365	335/775	261	500/940	370
WKFLD 15000/15020	DN 250	1402	2022	480	508	22	1380/1820	260	600	450	250/690	322	500/940	400
WKFLD 4000/4020	DN 200	1266	1886	480	508	22	1380/1820	260	600	365	335/775	261	500/940	370
WKFLD 5200/5220	DN 250	1402	2022	480	508	22	1380/1820	260	600	450	250/690	322	500/940	400
WKFLD 6500/6520	DN 200	1506	2336	690	711	22	1425/1865	263	655	365	330/770	261	500/940	415
WKFLD 7800/7820	DN 250	1628	2458	690	711	22	1425/1865	263	640	450	260/700	322	500/940	415

¹⁾

DIN flange connection to DIN EN ISO 1092-1, PN 16 (with sealing strip, flange shape B)

4.4 WELDED FILTER SERIES - BUTTERFLY VERSION WKRFLD 250x - 1502x (CHANGE-OVER TYPE C)



Dimensions in mm

Type	Flange connection ¹⁾	b ₁	b ₂	d ₁	d ₂	d ₃	h ₁	h ₂	h ₃	h ₄	h ₅	h ₆	h ₇	h ₈
WKRFLD 2500/2520	DN 150	1018	1378		273	22	1108/1498	220	460	365	211/601	220	420/810	330
WKRFLD 4000/4020	DN 150	1152	1616	330	356	22	1170/1560	260	525	365	200/590	220	420/810	350
	DN 200	1240	1724	330	356	22	1205/1595	260	525	365	235/625	260	420/810	370
WKRFLD 5200/5220	DN 150	1152	1666	380	406	22	1256/1696	250	525	365	286/726	220	500/940	350
	DN 200	1280	1794	380	406	22	1256/1696	250	525	365	286/726	260	500/940	370
	DN 250	1496	2010	380	406	22	1326/1766	250	560	450	236/676	350	500/940	400
WKRFLD 6500/6520	DN 150	1292	1916	480	508	22	1260/1700	260	540	365	275/715	220	500/940	350
	DN 200	1380	2004	480	508	22	1380/1820	260	600	365	335/775	260	500/940	370
	DN 250	1586	2210	480	508	22	1380/1820	260	600	450	250/690	350	500/940	400
WKRFLD 7800/7820	DN 150	1292	1916	480	508	22	1260/1700	260	540	365	275/715	220	500/940	350
	DN 200	1380	2004	480	508	22	1380/1820	260	600	365	335/775	260	500/940	370
	DN 250	1586	2210	480	508	22	1380/1820	260	600	450	250/690	350	500/940	400
WKRFLD 15000/15020	DN 200	1620	2450	690	711	22	1425/1865	260	655	365	330/770	260	500/940	370
	DN 250	1816	2646	690	711	22	1425/1865	260	655	450	250/690	350	500/940	400
	DN 300	1956	2786	690	711	22	1500/1940	260	670	515	235/675	400	500/940	430

¹⁾ DIN flange connection to DIN EN ISO 1092, PN 16 (with sealing strip, flange shape B)

NOTE

The information in this brochure relates to the operating conditions and applications described.

For applications or operating conditions not described, please contact the relevant technical department.

Subject to technical modifications.

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