

8 - Subplate

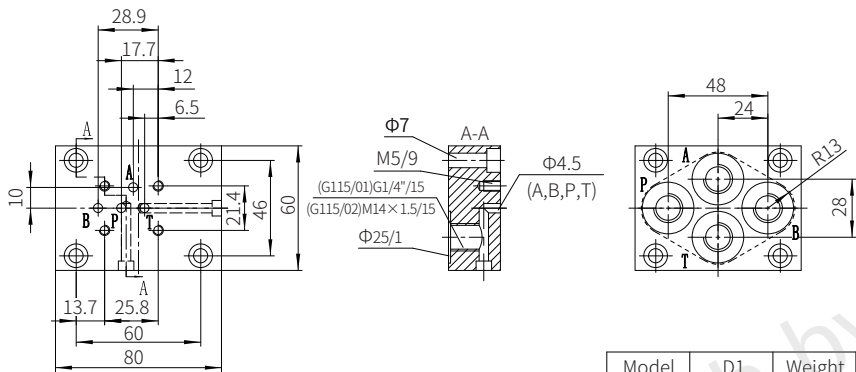
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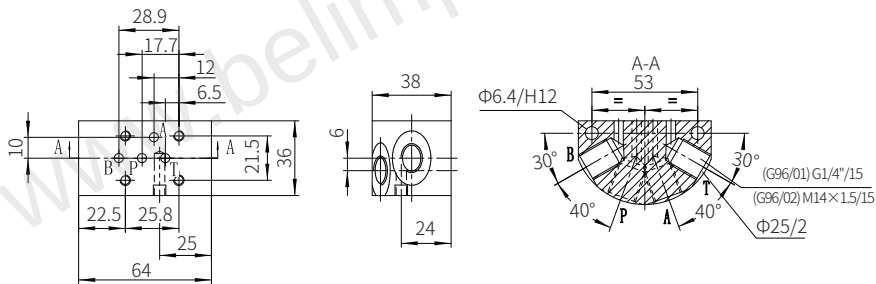


Model G115/01 (G1/4"), Model G115/02 (M14×1.5)



Model	D1	Weight
G115/01	G1/4"	0.7kg
G115/02	M14×1.5	

Model G96/01 (G1/4"), Model G96/02 (M14×1.5)

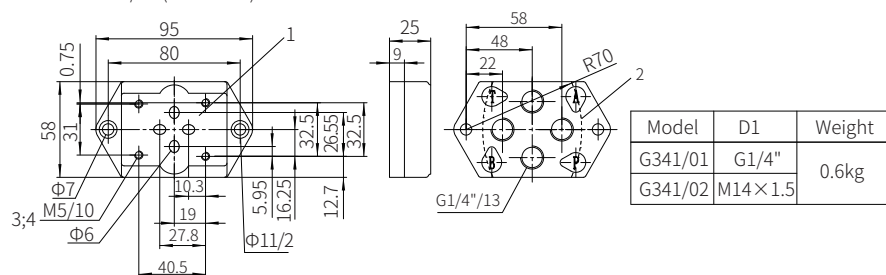


Model	D1	Weight
G96/01	G1/4"	0.7kg
G96/02	M14×1.5	

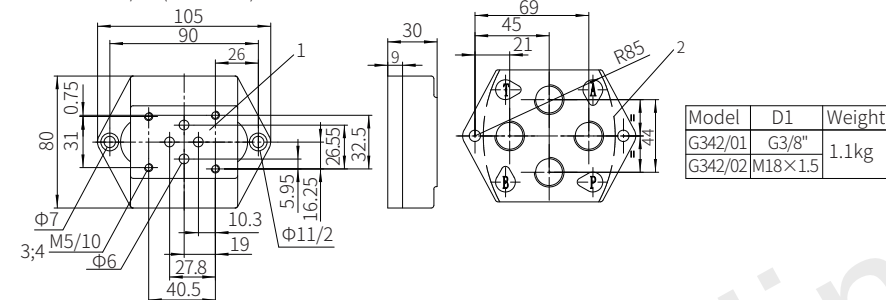
Subplate, Size 6 (ISO4401)

Size unit: mm

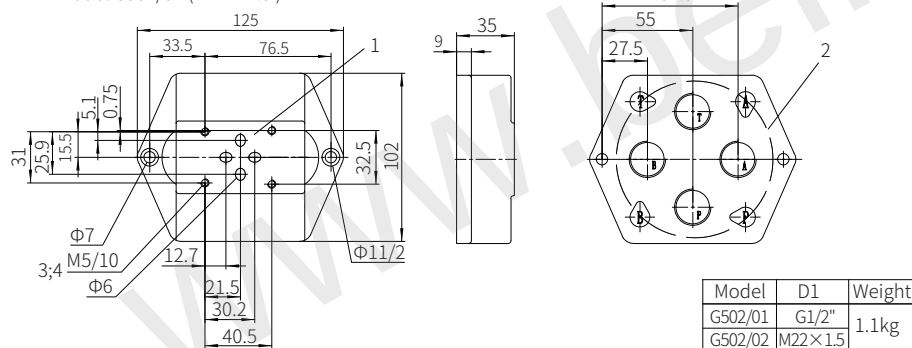
Model G341/01 (G1/4")
Model G341/02 (M14×1.5)



Model G342/01 (G3/8")
Model G342/02 (M18×1.5)



Model G502/01 (G1/2")
Model G502/02 (M22×1.5)

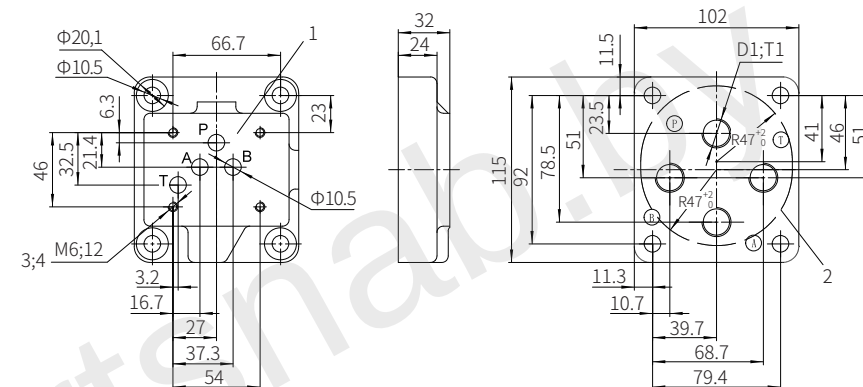


- 1 Valve mounting face grinding
- 2 Front panel opening
- 3 Valve fixing screw holes
- 4 Valve fixing screw: 4pcs hexagon screws M5, GB/T70.1-10.9 grade

Subplate, Size 10 (ISO4401)

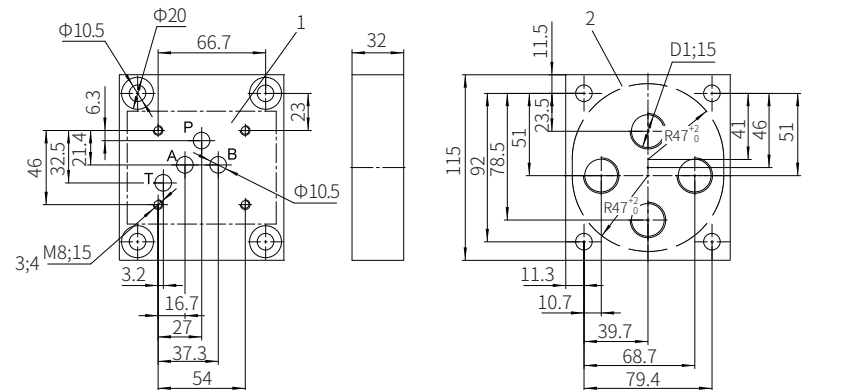
Size unit: mm

Model G66/01 (G3/8") , Model G67/01 (G1/2")
Model G66/02 (M18×1.5) , Model G67/02 (M22×1.5)
For spool and seat directional valve, pressure up to 315bar



- 1 Valve mounting face grinding
 - 2 Front panel opening
 - 3 Valve fixing screw holes
 - 4 Valve fixing screw : 4pcs hexagon screws M6, GB/T70.1-10.9 grade
- Model G292/01(02), Model G308/01(02), Model G377/01(02), Model G378/01(02)

For seat directional valve, pressure up to 630bar (not suitable for proportional valves and servo valves)

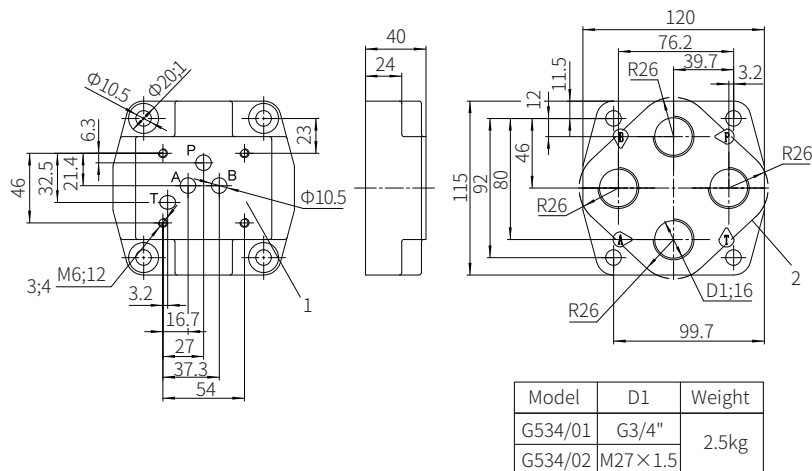


- 1 Valve mounting face grinding
- 2 Front panel opening
- 3 Valve fixing screw holes
- 4 No port B for subplate G292/01(02) and G308/01(02)
- 5 Valve fixing screw: 4pcs hexagon screws M8, GB/T70.1-10.9 grade

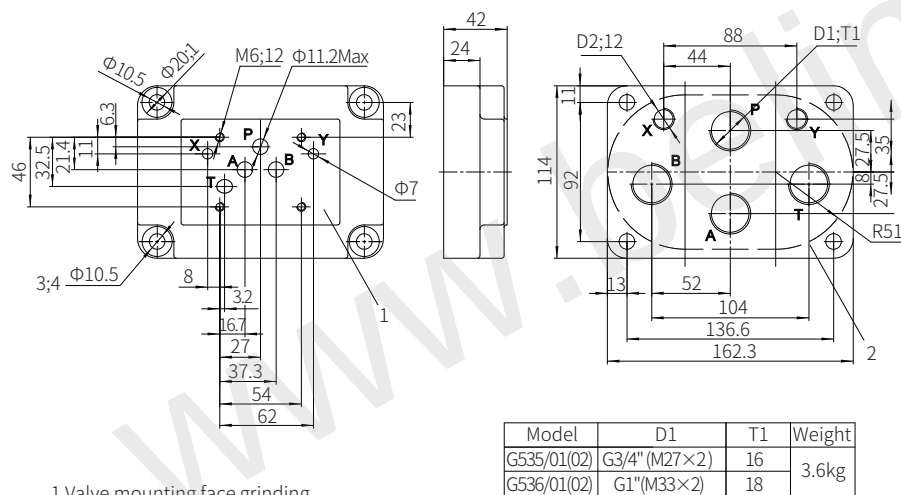
Subplate, Size 10 (ISO4401)

Size unit: mm

Model G534/01 (G3/4"), Model G534/02 (M27×2)
For spool directional valve



Model G535/01 (G3/4"), Model G535/02 (M27×2), Model G536/01 (G1"), Model G536/02 (M33×2)
For spool directional valve

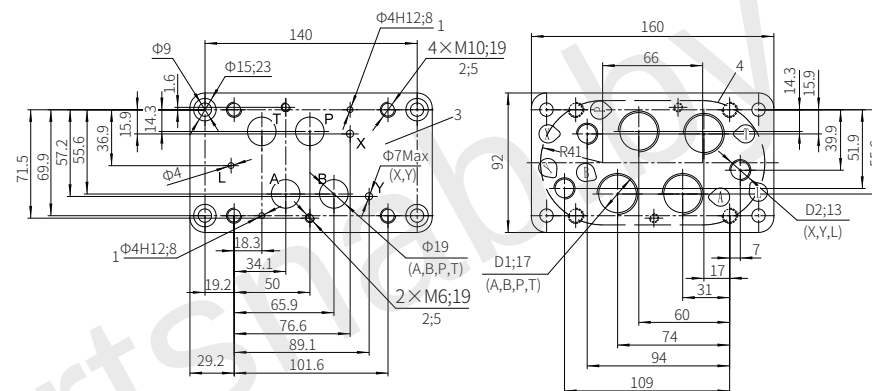


- 1 Valve mounting face grinding
- 2 Front panel opening
- 3 Valve fixing screw holes
- 4 Valve fixing screw: 4pcs hexagon screws M6, GB/T70.1-10.9 grade

Subplate, Size 16 (ISO4401)

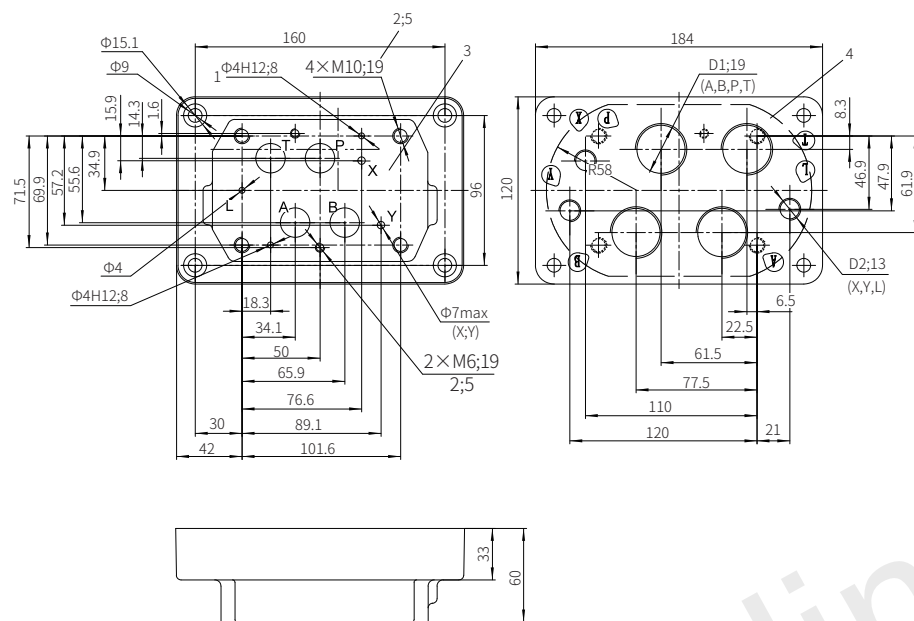
Size unit: mm

Model G172/01 (G3/4"), Model G172/02 (M27×2)



- 1 Locating pin hole
- 2 Valve fixing screw holes
- 3 Valve mounting face grinding
- 4 Front panel opening
- 5 Valve fixing screw:
4pcs M10, GB/T70.1-10.9 grade
4pcs M6, GB/T70.1-10.9 grade

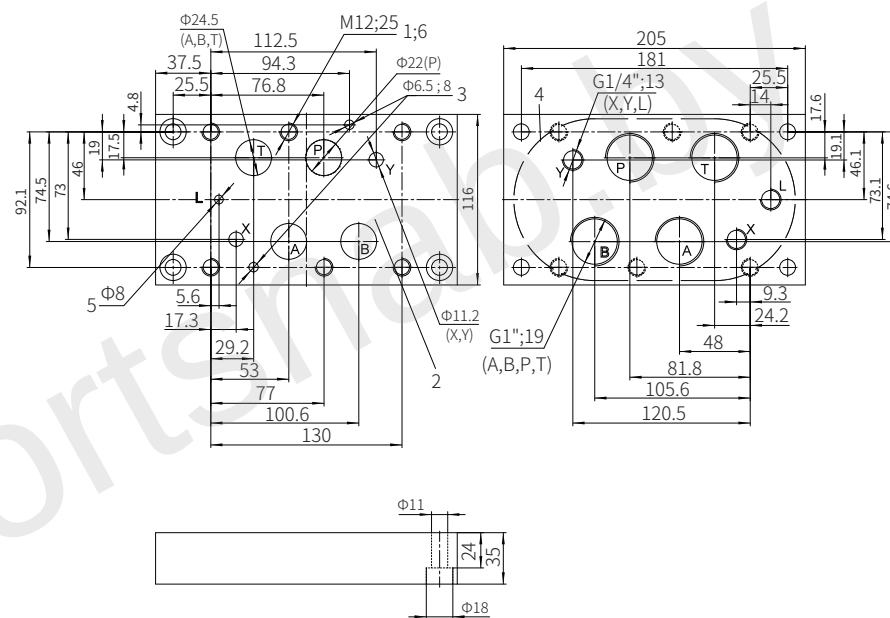
Model G174/01 (G1"), Model G174/02 (M33×2)



Model	D1	D2	Weight
G174/01	G1"	G1/4"	5.5kg
G174/02	M33×2	M14×1.5	

- 1 Locating pin hole
- 2 Valve fixing screw holes
- 3 Valve mounting face grinding
- 4 Front panel opening
- 5 Valve fixing screw:
4pcs M10, GB/T70.1-10.9 grade
4pcs M6, GB/T70.1-10.9 grade

Model G151/01 (G1"), Model G151/02 (M33×2); Model G153/01 (G1"), Model G153/02 (M33×2)



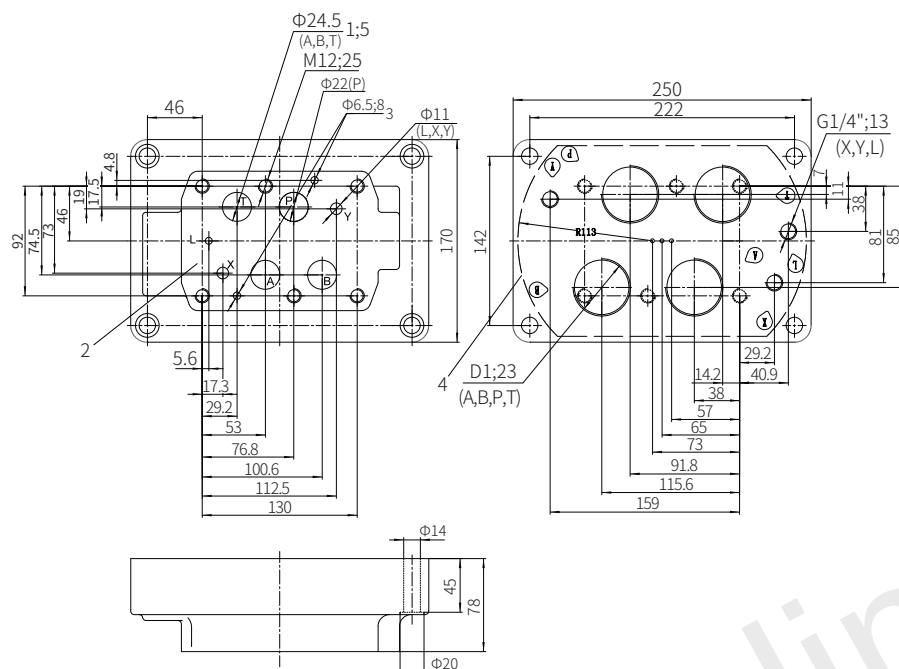
Model	D1	D2	Weight
G151/01	G1"	G1/4"	5.4kg
G151/02	M33×2	M14×1.5	
G153/01	G1"	G1/4"	
G153/02	M33×2	M14×1.5	

- | | | |
|--|---------|---|
| 1 Locating pin hole | G153/01 | |
| 2 Valve fixing screw holes | G153/02 | M |
| 3 Valve mounting face grinding | | |
| 4 Front panel opening | | |
| 5 $\Phi 8\text{mm}$ connection hole to oil port L only drilled in subplate G153
(for hydraulic centered valves) | | |
| 6 Valve fixing screw:
6pcs M12, GB/T70.1-10.9 grade | | |

Subplate, Size 25 (ISO4401)

Size unit: mm

Model G154/01, Model G154/02; Model G156/01, Model G156/02



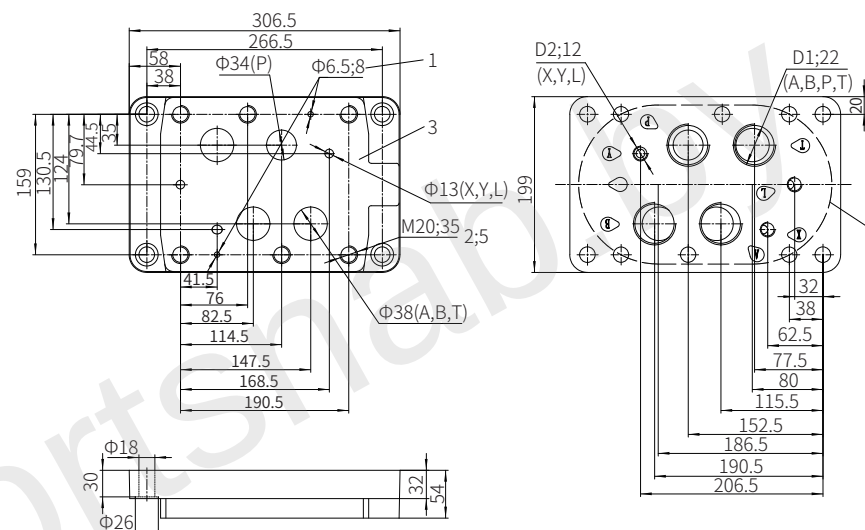
Model	D1	D2	Weight
G154/01	G1 1/4"	1/4"	18.5kg
G154/02	M42×2	M14×1.5	
G156/01	G1 1/2"	G1/4"	
G156/02	M48×2	M14×1.5	

- 1 Valve fixing screw holes
- 2 Valve mounting face grinding
- 3 Locating pin hole
- 4 Front panel opening
- 5 Valve fixing screw:
6pcs M20, GB/T70.1-10.9 grade

Subplate, Size 32 (ISO4401)

Size unit: mm

Model G157/01 (G1 1/2"), Model G157/02 (M48×2)

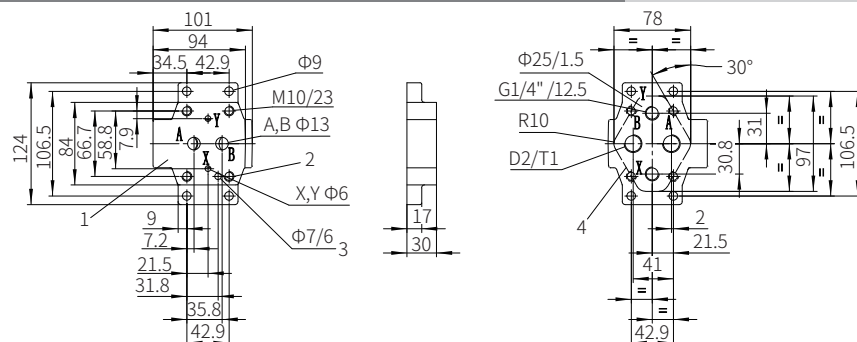


Model	D1	D2	Weight
G157/01	G1 1/2"	G3/8"	18.8kg
G157/02	M48×2	M18×1.5	

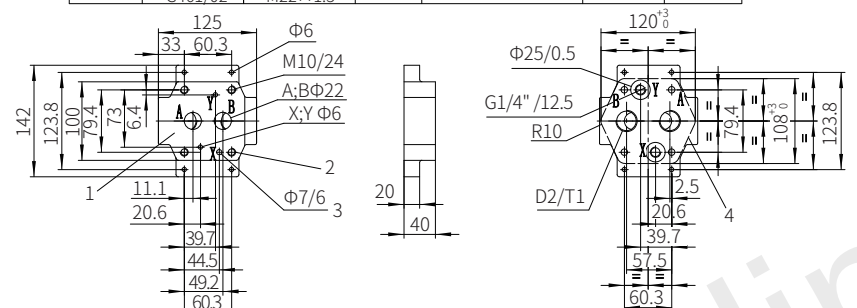
- 1 Locating pin hole
- 2 Valve fixing screw holes
- 3 Valve mounting face grinding
- 4 Front panel opening
- 5 Valve fixing screw:
6pcs M20, GB/T70.1-10.9 grade

Subplate (ISO5781)

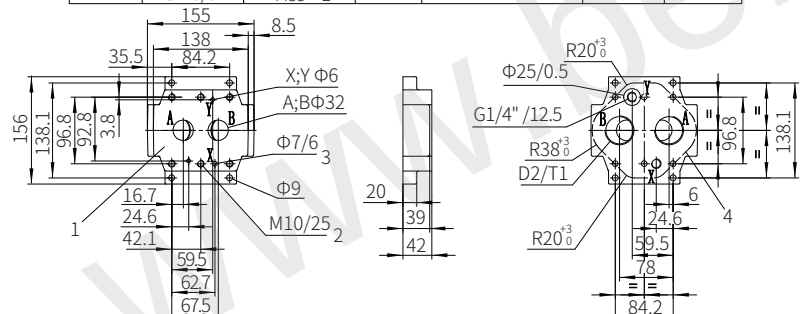
Size unit: mm



Size	Model	D2	T1	Valve fixing screw	Torque	Weight
10	G460/01	G3/8"	13	4pcs M10×40-10.9 (GB/T70.1-2000)	69Nm	1.7kg
	G460/02	M18×1.5				
	G461/01	G1/2"	16			
	G461/02	M22×1.5				



Size	Model	D2	T1	Valve fixing screw	Torque	Weight
25	G412/01	G3/4"	17	4pcs M10×50-10.9 (GB/T70.1-2000)	69Nm	3.3kg
	G412/02	M27×2				
	G413/01	G1"	20			
	G413/02	M33×2				



Size	Model	D2	T1	Valve fixing screw	Torque	Weight
32	G414/01	G1 1/4"	20.5	4pcs M10×60-10.9 (GB/T70.1-2000)	69Nm	5.0kg
	G414/02	M42×2				
	G415/01	G1 1/2"	22.5			
	G415/02	M48×2				

1 Valve mounting face grinding

2 Valve fixing screw holes

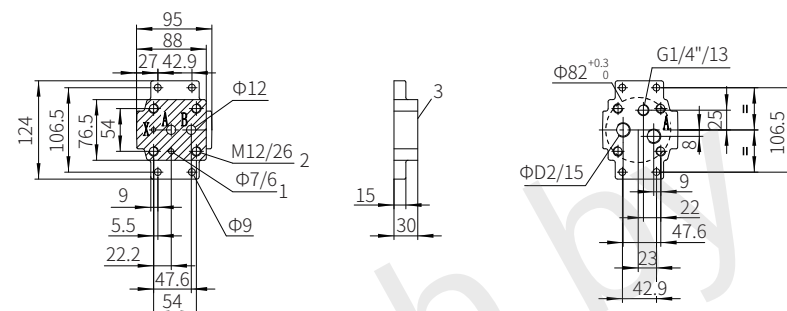
3 Locating pin hole

4 Incision outline of subplate

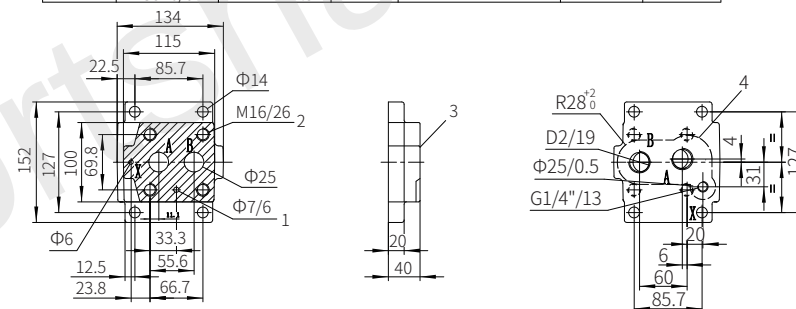
0964

Subplate (ISO6264)

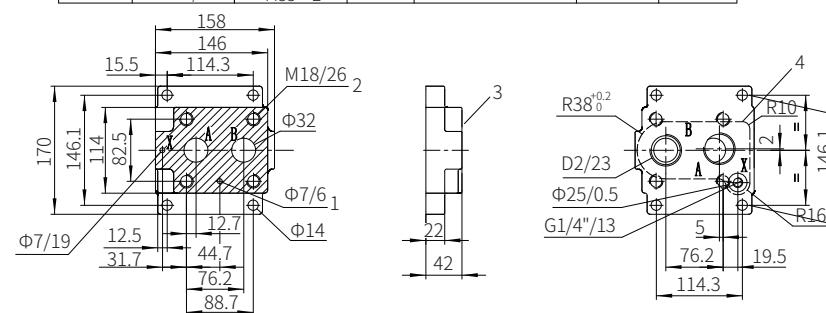
Size unit: mm



Size	Model	D2	T1	Valve fixing screw	Torque	Weight
10	G545/01	G3/8"	13	4pcs M12×50-10.9 (GB/T70.1-2000)	120Nm	1.5kg
	G545/02	M18×1.5				
	G546/01	G1/2"	16			
	G546/02	M22×1.5				



Size	Model	D2	T1	Valve fixing screw	Torque	Weight
25	G408/01	G3/4"	17	4pcs M16×50-10.9 (GB/T70.1-2000)	295Nm	3.0kg
	G408/02	M27×2				
	G409/01	G1"	20			
	G409/02	M33×2				



Size	Model	D2	T1	Valve fixing screw	Torque	Weight
32	G410/01	G1 1/4"	20.5	4pcs M18×50-10.9 (GB/T70.1-2000)	405Nm	5.0kg
	G410/02	M42×2				
	G411/01	G1 1/2"	22.5			
	G411/02	M48×2				

1 Valve mounting face grinding

2 Valve fixing screw holes

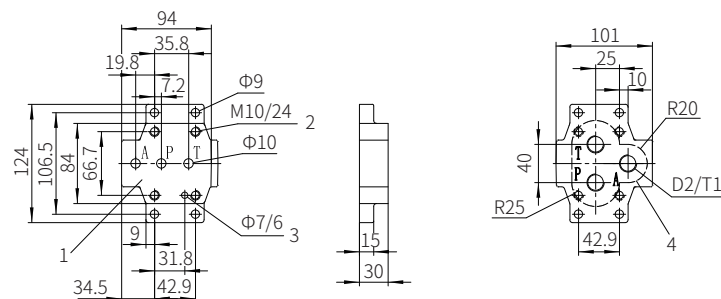
3 Locating pin hole

4 Incision outline of subplate

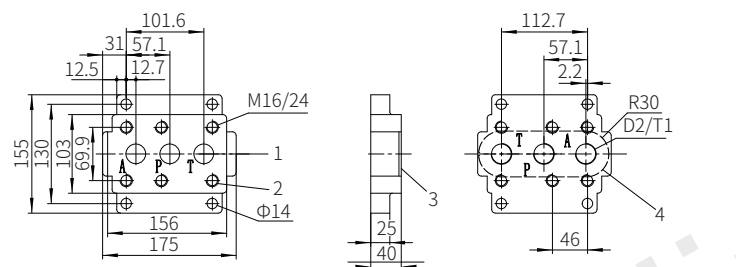
0965

Subplate (ISO6264)

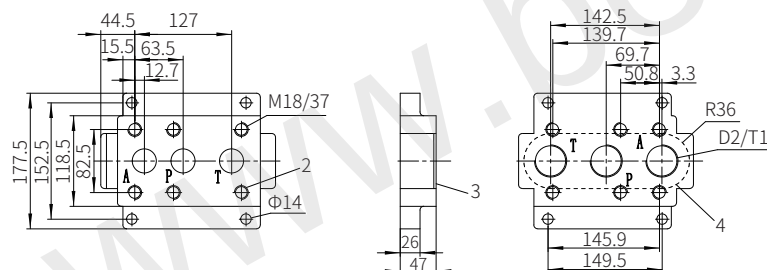
Size unit: mm



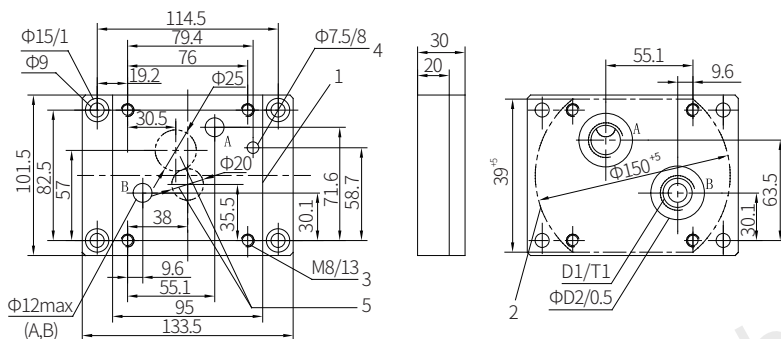
Size	Model	D2	T1	Valve fixing screw	Torque	Weight
10	G467/01	G3/8"	12	4pcs M10×80-10.9 (GB/T70.1-2000)	69Nm	1.7kg
	G467/02	M18×1.5	12			
	G468/01	G1/2"	14			
	G468/02	M22×1.5	14			



Size	Model	D2	T1	Valve fixing screw	Torque	Weight
25	G469/01	G3/4"	16	4pcs M16×100-10.9 (GB/T70.1-2000)	295Nm	5.2kg
	G469/02	M27×2	16			
	G470/01	G1"	18			
	G470/02	M33×2	18			

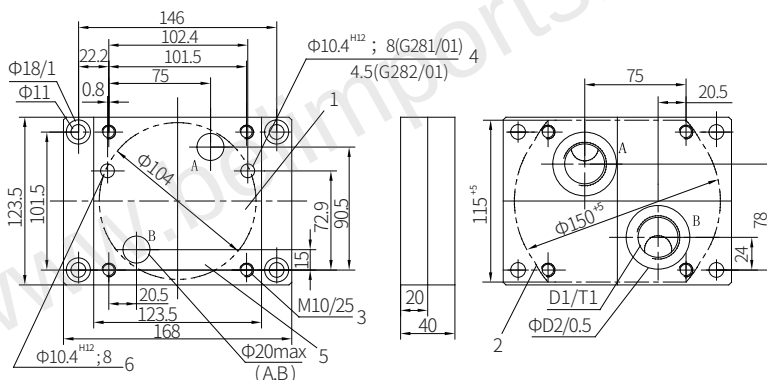


Model G279/01(G1/2), Model G279/02 (M22×1.5); Model G280/01(G3/4), Model G280/02 (M27×2)



Size	Model	Weight	D1	D2	T1	Valve fixing screw
10	G279/01(02)	2.8kg	G1/2(M22×1.5)	34	15	4 pcs hexagon screws M10
	G280/01(02)		G3/4(M27×2)	42	17	GB/T70.1 10.9 grade

Model G281/01 (G1), Model G281/02(M33×2); Model G282/01(G11/4), Model G282/02 (M42×2)



Size	Model	Weight	D1	D2	T1	Valve fixing screw
16	G281/01(02)	5kg	G1(M33×2)	47	19	4 pcs hexagon screws M10
	G282/01(02)		G11/4(M42×2)	56	21	GB/T70.1 10.9 grade

1 Valve mounting face grinding

2 Front panel opening

3 Valve fixing screw holes

4 Locating pin hole

5 Valve fixing screw:

GB/T 70.1-M 12-10.9 (size 10)

GB/T 70.1-M 16-10.9 (size 25)

GB/T 70.1-M 18-10.9 (size 32)